

SPLIT-2

Work Order ID 162777-2

162777

Page 1

Item ID: D4086-215

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Placard, Max Load

10

Start Date: 6/16/2017 Start Qty: 15.00

15

Cust Item ID:

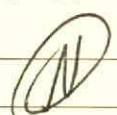
Required Date: 6/21/2017 Req'd Qty: 15.00

15

Customer:

Reference: STOCK

Approvals:

Process Plan: 

Date:

JUN 12 2017

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4086

C

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O:

36678

Possible supplier: P&L Printing

Manufacture as per Dwg (Laser etch)

Material release note required

0.00

1075

JUN 13 2017

DAS

13

S-88

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.30

10x SP17-6-15

Picklist Print

Monday, June 12, 2017 1:33:21 PM

Page 1

Work Order ID: 162777

162777

Parent Item: D4086-215

D4086-215

Parent Item Name: Placard, Max Load

Start Date: 6/16/2017

Required Date: 6/21/2017

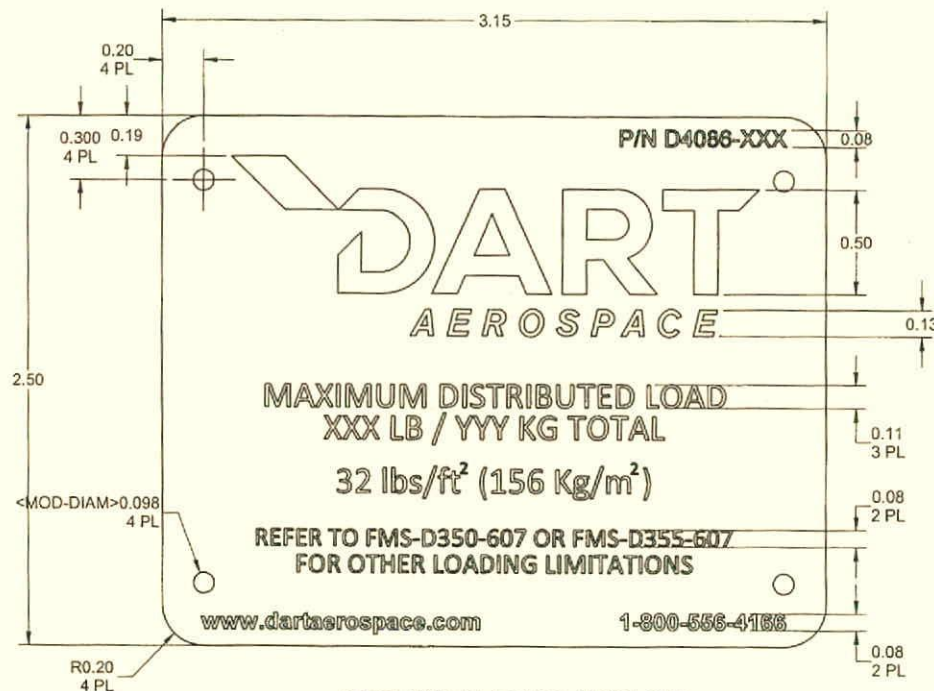
Start Qty: 15.00

Required Qty: 15.00

Comments: IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL IPP
REV:B 17.06.09 AS PER DWG REV.C DD VERF:DP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-215P		Purchased		No			Each	0.0000		15			
D4086-215P									**				
Placard, Max Load													

10X Sp 17-6-15.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 162777

JUN 12 2017

D4086-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4086-200	200 lb / 91 kg
D4086-210	210 lb / 95 kg
D4086-215	215 lb / 98 kg
D4086-220	220 lb / 100 kg
D4086-232	232 lb / 105 kg
D4086-243	243 lb / 110 kg

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECN 17-580

C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS SHAWVERLY FILM. DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
B	ADDED -200/-215 PLACARDS. REASON: ADDITION OF D350-607-54X BASKET SERIES.	MB	10.08.04
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JMH	DRAWING NO.	REV. C
MFG. APPR.	DD	D4086	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	17.02.14	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36678

Purchase Order Date 6/13/2017

PO Print Date 6/13/2017

Page Number 1 of 3

Order From : VC-PL001
P & L PRINTING
19226 AIRPORT ROAD
SUMMERSTOWN, ONTARIO K0C 2E0
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 13 2017

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	613-931-1241	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	FedEx Economy collect	FOB	Destination-Collect
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4086-200P	Placard, Max Load	6/20/2017 Yes 6/20/2017		5.00 Each	\$12.00	\$60.00
	AS PER DWG D4086-200 REV. C B162774						
	D4086-200P		6/29/2017 6/29/2017		15.00 Each	\$12.00	\$180.00
Line Total:							\$240.00
2	D4086-215P	Placard, Max Load	6/20/2017 Yes 6/20/2017		5.00 Each	\$12.00	\$60.00
	AS PER DWG D4086-215 REV. C B162777						
	D4086-215P		6/29/2017 6/29/2017		10.00 Each	\$12.00	\$120.00

Note:

SP176-15

6/13/2017

DAG
38
9-89



19226 Airport Road
Summerstown, ON
K0C 2E0

plprinting@bellnet.ca www.plprinting.ca

Tel.: 613 931-1241
Fax: 613 931-2560

Packing Slip

Number: 9197

Date: June 14, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
36678		

Description	Quantity	HST
D4086-200P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5"	20.00	✓
D4086-215P Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	✓
D4086-220P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	✓
D4086-232P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	10.00	✓

SP176-15

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

DAS
38
9-89

Thank You



19226 Airport Road
Summerstown, ON
K0C 2E0

plprinting@bellnet.ca www.plprinting.ca

Tel.: 613 931-1241
Fax: 613 931-2560

Invoice

Number: 9197

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Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
36678		

Description	Quantity	Price	HST	Amount
D4086-200P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5"	20.00	12.00	✓	240.00
D4086-215P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	10x 15.00	12.00	✓	180.00
D4086-220P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	15.00	12.00	✓	180.00
D4086-232P , Placard, Max Load, Laser etched Durablack 3.1 x 2.5	10.00	12.00	✓	120.00
<i>Split 6-15</i>				
Sub-Total				\$720.00
13.00% on 720.00				93.60
Total				\$813.60

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We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You

DAG
38
9-89

